

## Infineon Sensors 4 Robots

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2022-07-05

# infineon

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#### A world leader in semiconductor solutions

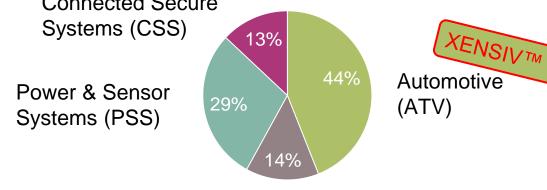


Part of your life. Part of tomorrow.



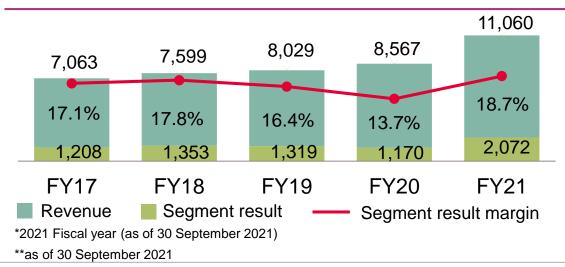
## Infineon at a glance

## Business segments revenue\*



Industrial Power Control (IPC)

#### **Financials**



## Employees\*





## **Market position**



**# 1** Strategy Analytics, April 2021



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1

Omdia,

September 2021

Microcontroller

**# 3** Omdia, August 2021

For further information: Infineon Annual Report 2021



## Infineon – THE One-stop-shop with broadest portfolio for service robots

Charger	& SMPS	Main Control	🛞 Memo	ory (		M	otor contro	I	
MOSFETs	Gate Driver & AUX	Microcontrollers	RAM & Flas	sh	Micro- controllers	Sensing	Gate driver ICs	MOSFET	s Others
<ul> <li>&gt; CoolMOS™</li> <li>&gt; OptiMOS™</li> <li>&gt; CoolSiC™</li> <li>Wireless ch</li> </ul>	O CoolSET™	<ul> <li>&gt; XMC1000 &amp; 4000</li> <li>&gt; PSoC<sup>™</sup> 4 &amp; 6</li> <li>&gt; AURIX<sup>™</sup></li> <li>&gt; TRAVEO II</li> </ul>	<ul> <li>NOR Flash, SEMPER™, HYPERFLASH™</li> <li>FRAM, SRAM, PSRAM, nvRAM</li> </ul>	) > P; > Al > TI	MC1000 & 4000 SoC <sup>™</sup> 4 & 6 JRIX RAVEO II lotion	<ul> <li>Current sensor</li> <li>Position sensor</li> <li>Speed sensor</li> </ul>	› EiceDRIVER™	<ul> <li>&gt; OptiMOS™</li> <li>&gt; StrongIRFE</li> <li>&gt; CoolMOS™</li> <li>&gt; CoolSiC™</li> <li>&gt; CoolGaN™</li> <li>&gt; Small Signa</li> </ul>	<ul> <li>Voltage regulator / LDO</li> </ul>
Power	Battery Batter	ry management	(BMS)	्रि С	onnectivity	К НМІ	T Se	curity	(((•))) Sensors
Management & Others	Managemen & MCU	t IC MOSFETs	Gate driver ICs	Wi-Fi	Bluetooth	Cap Sensing		tications Cs	Sensing
<ul> <li>&gt; Power management IC (PMIC)</li> <li>&gt; DC-DC converters</li> <li>&gt; Integrated Point-of- Load (IPoL)</li> <li>&gt; Sensors / Switches interface ISOFACE™</li> </ul>	<ul> <li>&gt; TLE9012</li> <li>&gt; TLE9015</li> <li>&gt; XMC<sup>™</sup></li> <li>&gt; PsoC<sup>™</sup></li> </ul>	<ul> <li>&gt; OptiMOS™</li> <li>&gt; StrongIRFET™</li> <li>&gt; Small Signal</li> </ul>	› EiceDRIVER™	AIROC™ Bluetooth	Wi-Fi Products Bluetooh & Low Energy (BLE Wi-Fi & Combos	<ul> <li>&gt; PSoC™ 4000 entry-level</li> <li>&gt; PSoC™ 4100 more touch butto</li> <li>&gt; PSoC™ 4700 inductive sensing</li> </ul>			Radar 3D Time-of-Flight (ToF) Pressure sensor CO2 Sensor MEMS microphones

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## Key market drivers shaping the future of robots







Aging population & social acceptance to increase use of robot deployment in everyday life

P	3
Ц	6

**Automatization** (e-commerce, personal assistants) demands automated mode of operation, driving demand for sensor solution in robots & drones (ToF, Radar, etc)



Real time operation and AI require stable & secure communication (Secure Connection) + open opportunity for 5G & cloud computing



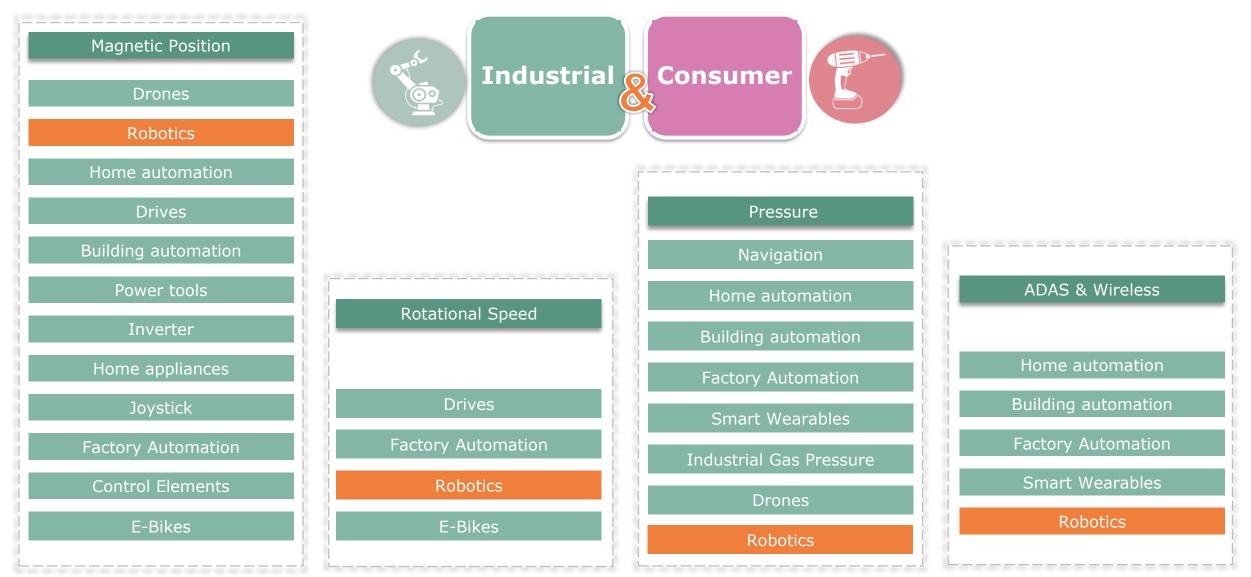
System innovation, e.g.in motor control (smaller & cheaper drives) or charging solutions will pave the way for new technologies like WBG, chip embedding or wireless charging



New technologies are widely used in various robot applications, but standardization and government regulation fall behind robotics fast development, i.e. regulations to restrict robot/drone deployment

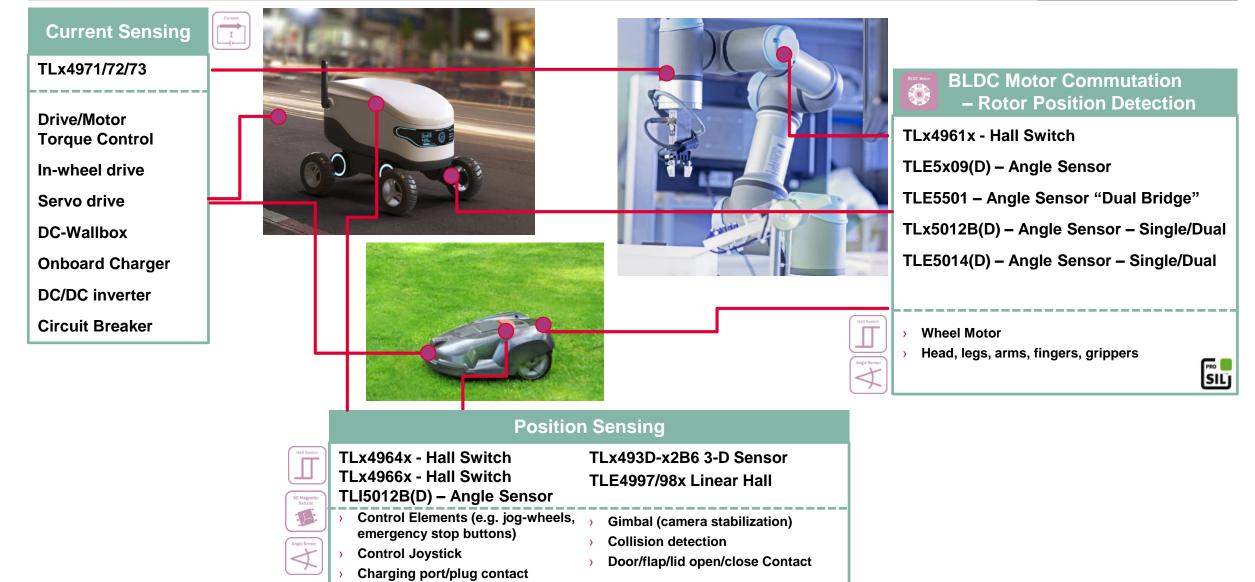
# Application Overview – Industrial and Consumer Various XENSIV<sup>™</sup> sensors for plenty of applications





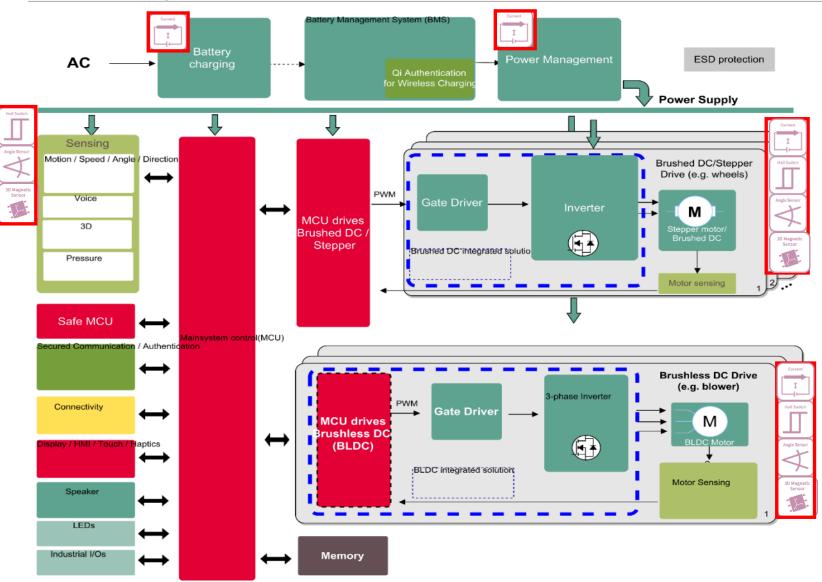


## Application examples: Magnetic XENSIV<sup>™</sup> sensors for robots





### Block diagram of a typical service robot



#### Current Sensing

- > Wall/Onboard Charger,
- > AC/DC/AC inverter
- > Circuit Breaker

I

Drive/Motor - Torque Control

#### Position Sensing

- Control Elements (e.g. jog-wheels, emergency stop buttons)
- > Control Joystick
- > Charging port/plug contact
- > Gimbal (camera stabilization)
- > Collision detection
- Door/flap/lid open/close Contact



3D Magneti Sensor

> BLDC Motor Commutation – Rotor Position Detection

Wheel Motor

> Head, legs, arms, fingers, grippers

## Magnetic Position & Current Sensors I (Position sensing and HMI) Overview Linear Hall, Switches & Current sensors



Switch	Ind./Con. Range	Automotive Range
Hall switch	TLI496x familyTLV496x-xTA/TB family> High precision Hall Switch family for voltages between 3.0V and 32.0V> High precision Hall Switch family for consumer applications in a leaded package	TLE496x family > High precision Hall Switch family for up to 32V TLE4966 family > Two-in-one double Hall Switch family
3D SD Magnetic Sensor Discrete	Ind./Con. Range         TLI493D-A2B6       TLV493D-A1B6         > Increased update frequency and field range       > First generation consumer 3D sensor         > Reduced update frequency and field range	Automotive Range         TLE493D-A2B6       TLE493D-W2B6 (0-4 var types)         > Functional safety (catch-up)       > Wake-up upon magnetic field         > Functional safety (catch-up)       > Functional safety (catch-up)
Linear Hall	Product       Features         TLI5590       > Analog magnetic encoder         > Differential       > Ratiometric         > WLB package	ProductFeaturesTLE4997> Features ratiometric analog outputTLE4998P> Pulse Width Modulation (PWM)TLE4998S> Single Edge Nibble Transmission (SENT)TLE4998C> Short PWM Codes (SPC)

## Magnetic Position & Current Sensors II (Motor Control) Overview Angle and Current sensor



Angle	iGMR 🔿 360°	iAMR 🛃 180°	iTMR 360°	Output
Angle Sensor	TLE5012B(D) TLI5012B (industrial device) TLE5014(D)			Digital angle
	TLE5011			Digital sin/cos
	TLE5009 TLE5009A16 TLE5009A16D TL	TLE5109A16(D) E5309D		Analog sin/cos
			TLE5501	Analog sin/cos w/o amplification

Current



Ind. Range

- TLx4971  $\rightarrow$  Pre-calibrated sensor with **integrated current rail** for currents up to 70A<sub>RMS</sub> (120A peak)
  - High bandwidth typical 240kHz
  - High accuracy differential current sensor with intrinsic stray-field cancellation
  - > Analog output signal (single ended or differential)
  - > 2 digital outputs for fast overcurrent detection (<1µs)
  - Ultra low sensing resistance (220µOhm) and inductance (<1nH)</li>

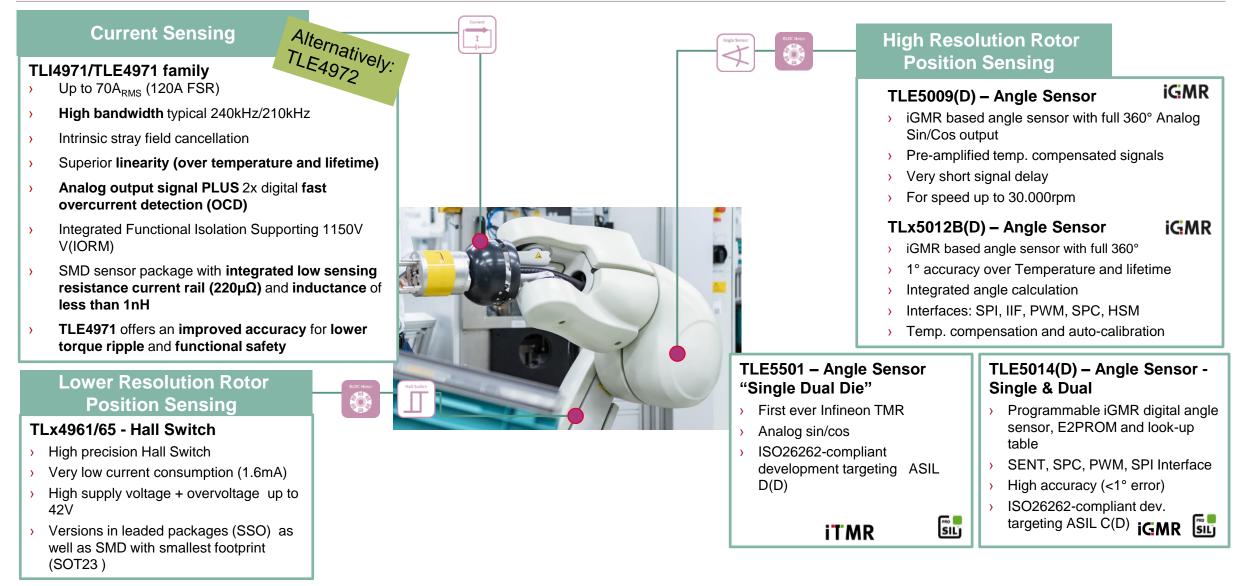
TLE4972 > High precision core-less current sensor, external current rail



- Magnetic measurement range: 0 to 31mT (0A to >2kA)
- Typical bandwidth of 210kHz
- Dedicated overcurrent detection pin: very low response time (<1µs)</li>
- > Programmable gain and overcurrent thresholds
- Two package options for PCB and bus-bar implementation (PG-TDSO-16, PG-VSON-6)
- > ISO26262 compliant for safety requirements up to ASIL B



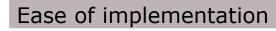
## Application Example: Sensors for efficiency & safety in robotic drives





### Sensors used to control an electric motors

			FOC: Field Oriented Control		
Feature	<b>Block Commutation</b>	Sinus Commutation	Sensor-based	"Sensor-less"	
Complexity	Low	Medium	High	Very High (SW)	
Efficiency	Low	Medium	High	High	
Torque Ripple	High	Medium/Low	Low	Low	
Dynamics	Low	Medium/High	High	Low	
Application, Use Case	Basic Applications, Continuous running loads	Silent Drive, Continuous running	High Power, Position Control	Continuous running, low dynamic, large size motors	
Sensors	Hall Latches	Angle Sensors	Angle & Current Sensors	Current sensor only	
	Need for external µC processing power				



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#### **Position detection**

#### Open/close detection lid Position @ charging point



#### HMI controls



TLx4964x - Hall Switch

#### **BLDC** commutation

#### Rotor Position Detection

- > Wheel Motor
- Head, legs, arms, fingers, grippers



TLx4961-1M - Hall Latch TLx4963-1M - Hall Latch TLV4961-1TA/B Hall Latch

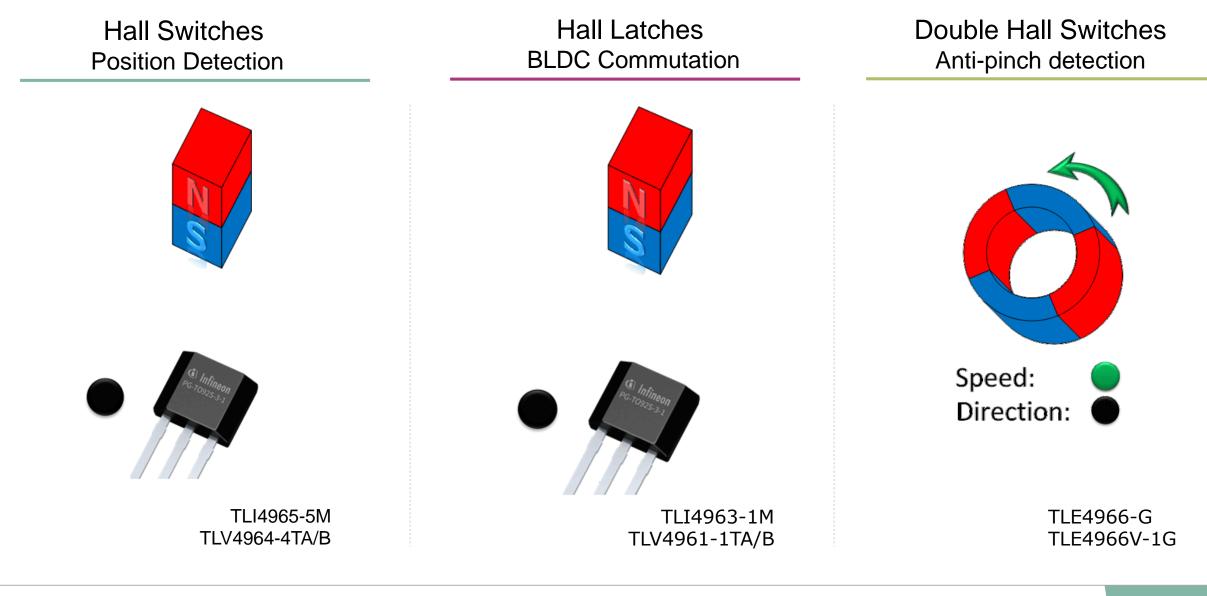
TLI4966G TLE4966V-1G

#### **Anti-pinch detection**

Power Closing Systems/lids Arms and joints

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## Hall Switches -working principles

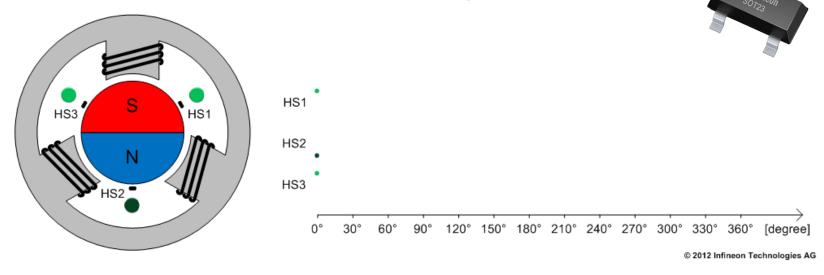




## Hall effect switches for BLDC motor block commutation

#### **Typical Application Setup:**

3 Hall latches are used to define the rotor position



#### **Application Benefits for Customers**

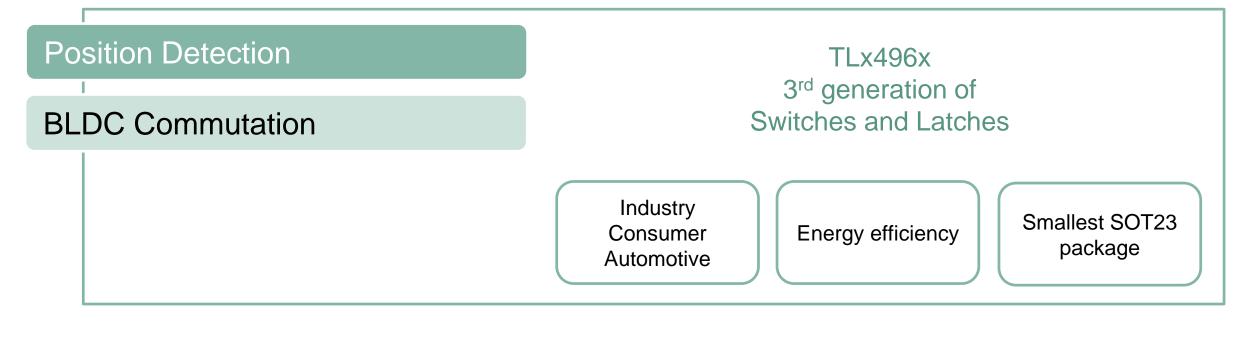
- > High speed motor applications up to 600.000 RPM
- > High robustness up to 170° C
- > Accurate rotor position detection
- > Accurate switching points

- > Improved energy efficiency and longer battery life
- > Higher torque, smaller motor and reduced weight
- > Cost efficient solution

## Infineon switch portfolio consists of two families

- to serve the main robotics applications



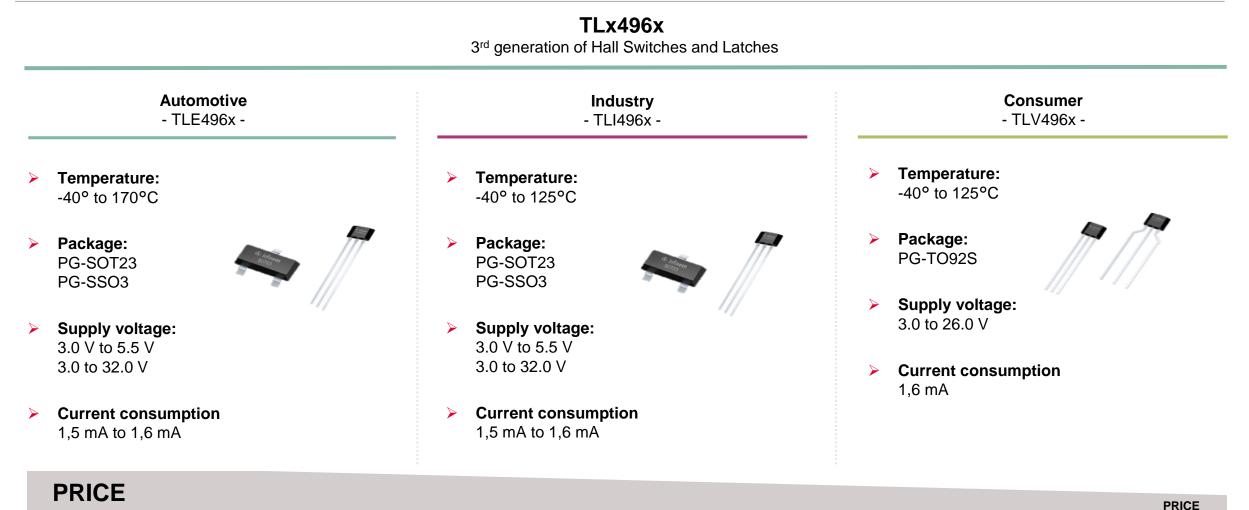


Anti-pinch detection	TLE4966 family of Double Hall Latches		
	Industry (Q3 in d	beed and direction formation	

## **Infineon Hall Switches**

-TLx496x Family-





#### Broad portfolio of available thresholds

## **TLx4961/4/8** – 3<sup>rd</sup> generation Hall Switch family low current consumption and large voltage operating range





#### Technical highlights

Family of Hall switches and latches for energy and cost efficient systems

- 3.0 V to 32 V operating supply voltage
- Low current consumption of 1.6mA
- Overvoltage capability up to 42 V without external resistor
- Output overcurrent & overtemperature protection
- Reverse polarity protection (-18 V)
- High stability of magnetic thresholds

#### **Product features**

- More than 40 products available and continuous update of product portfolio
- Dedicated products for industrial, consumer and automotive applications

- Standardized leaded and SMD packages
- > Large range of magnetic thresholds
- > IFX zero defect commitment

# **TLx4963/5** –xM 5V switches and latches for cost-effective PCB based systems

>





#### Technical highlights

#### Family of Hall switches and latches for cost effective PCB based systems

- > 3.0 V to 5.5 V operating supply voltage
- Low current consumption of 1.5mA
- Active error compensation
- High stability of magnetic thresholds
- High ESD performance (4kV HBM)
  - SOT23 package for small systems

#### **Product features**

- Industrial and automotive versions
- Different magnetic thresholds
- > Enables cost effective PCB based systems

Applications:

- BLDC motor commutation
  - > IND: power tools, service robots
  - > ATV: auxiliary drives (pumps, seating)
- Position sensing: e.g. open/ close detection





#### Technical highlights

- 3.0 V to 26.0 V operating supply voltage
- Operation from unregulated power supply
- Output overcurrent & overtemperature protection
- Active error compensation
- High stability of magnetic thresholds
- High ESD performance
- Leaded and halogen-free package PG-TO92S
- JESD47 qualified

#### **Product features**

- **Brushless DC motor** (E-Bike, dishwasher, washing machine, PC/home server cooling fans...)
- Power closing in home automation (sun blind, garage door)
- Open/close detection (white goods or home security systems...)
- Power tools and gardening

# **TLE4913** – Low power Hall Switch for industrial applications





#### Technical highlights

- Micro power design (Average current in standby mode ~4µA)
- > 2.4 V to 5.5 V battery operation
- > High sensitivity and high stability of the magnetic switching points
- > High resistance to mechanical stress
- > Digital output signal
- > Switching for both poles of a magnet (omnipolar)
- Standardized SMD package PG-SC59

#### **Product features**

- White goods (washing machine, dryer, dishwasher...)
- > Access control (open/close detection of windows/doors)
- **Industrial automation** (automated doors, shutters...)
- Control elements

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#### Highlights

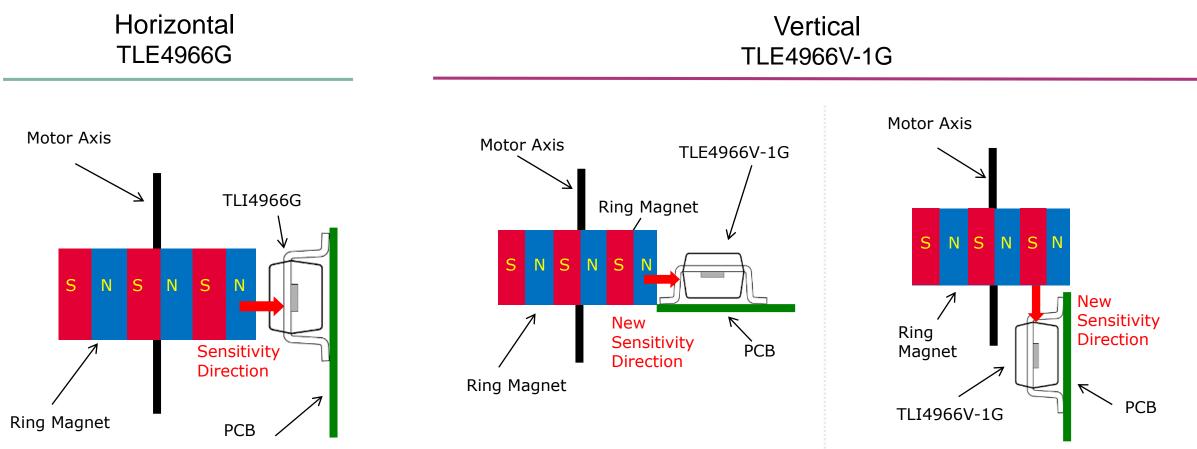
- > **Direction detection and speed** due to two integrated Hall sensor elements
- Excellent sensitivity and stability of the magnetic switching points
- Operation even from **unregulated power supply** plus **reverse battery protection** (-18V)

#### **Technical features**

TLI4966G	TLE4966V-1G
<ul> <li>Horizontal sensing</li> </ul>	<ul> <li>Vertical Hall for In-Plane Sensing</li> </ul>
<ul> <li>2.7V to 24V operating supply voltage</li> </ul>	<ul> <li>3.5V to 32V operating supply voltage</li> <li>Overvoltage capability up to 42V without external resistor</li> <li>Low current consumption</li> </ul>
> PG-TSOP6	> PG-TSOP6

# Different positioning of Hall elements in TLE4966 family for mounting flexibility





The availability of **horizontal** and **vertical** TLE4966 brings more flexibility in system design (e.g. mounting position, system size).

# **Index Counting** – for anti-pinch detection



Index counting

Well established @ Power Closing Systems and Electrical Shutters

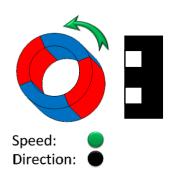


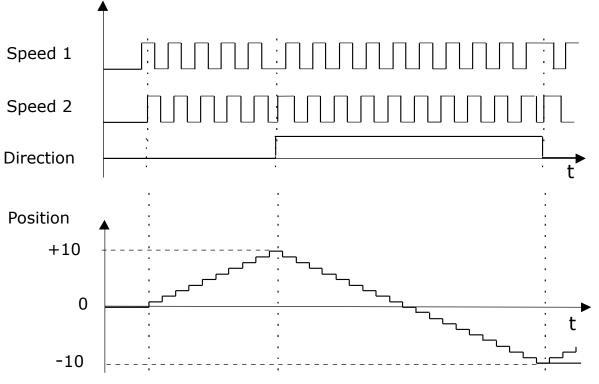
Future importance for collaborative robots



> TLI4966G – Double Hall sensor

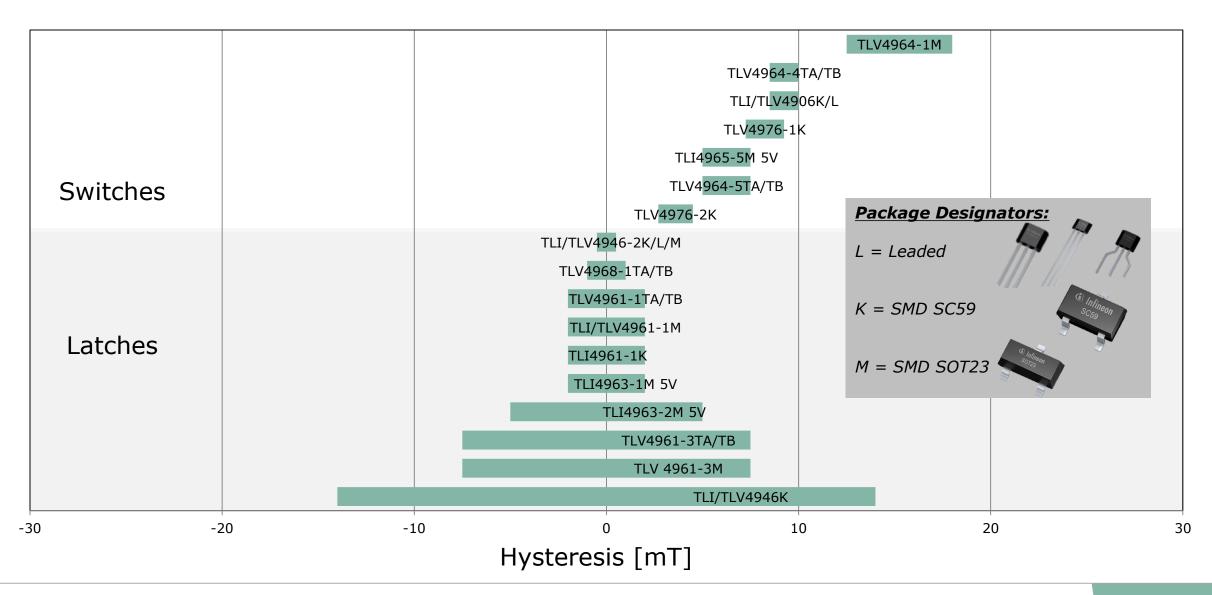
- Speed and Direction information
- > Combination of 2 sensing elements in one sensor





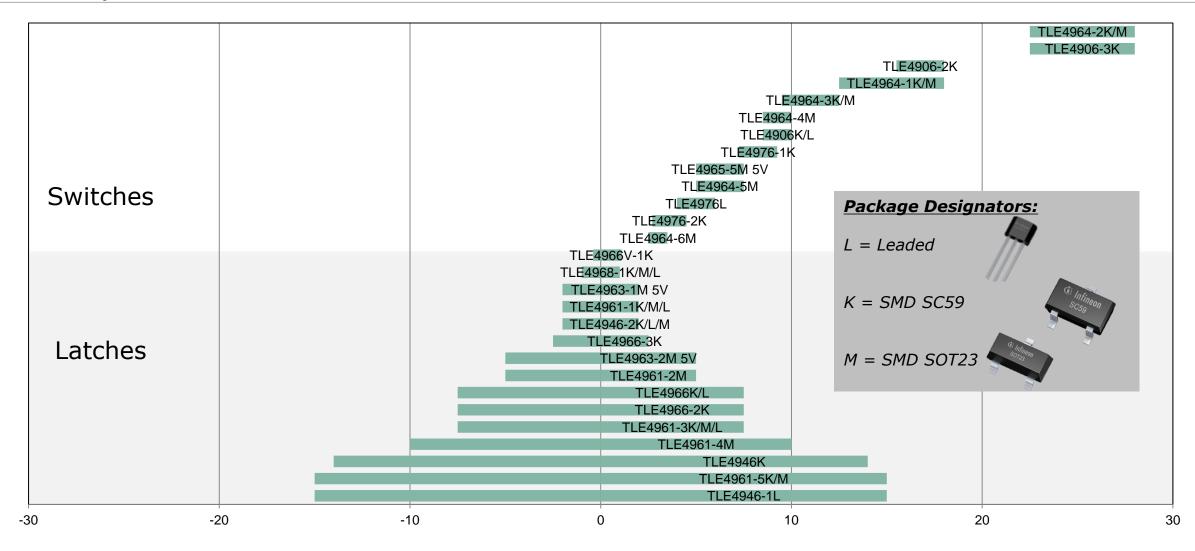


## Magnetic sensitivities (industrial, consumer)





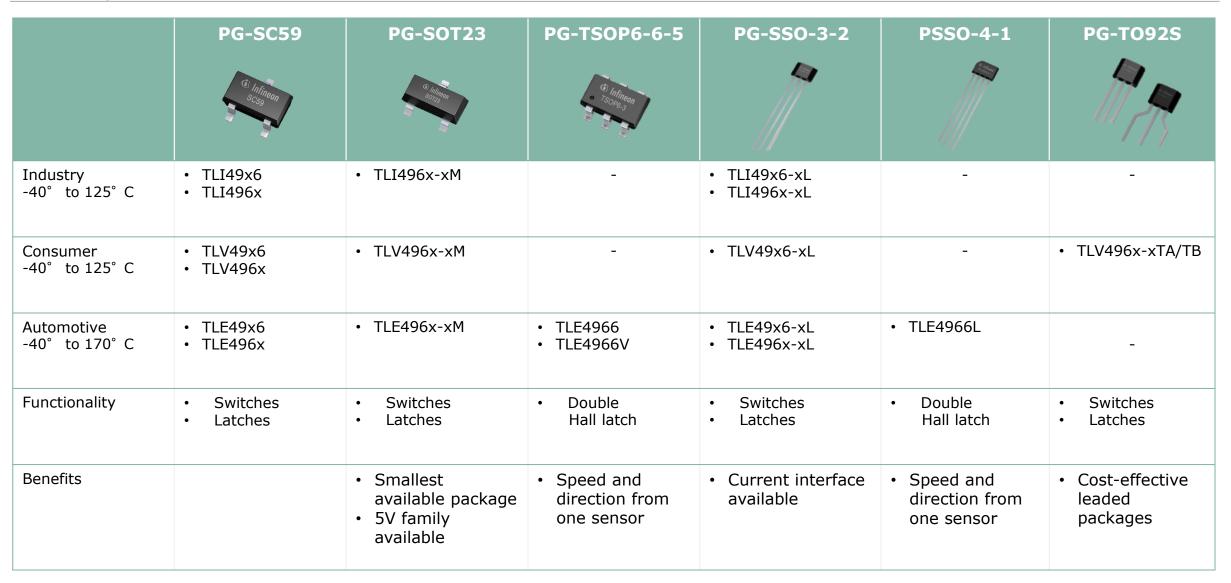
#### Further products available as automotive variants...



Hysteresis [mT]

## **Differentiation Hall Switches –**

## Packages

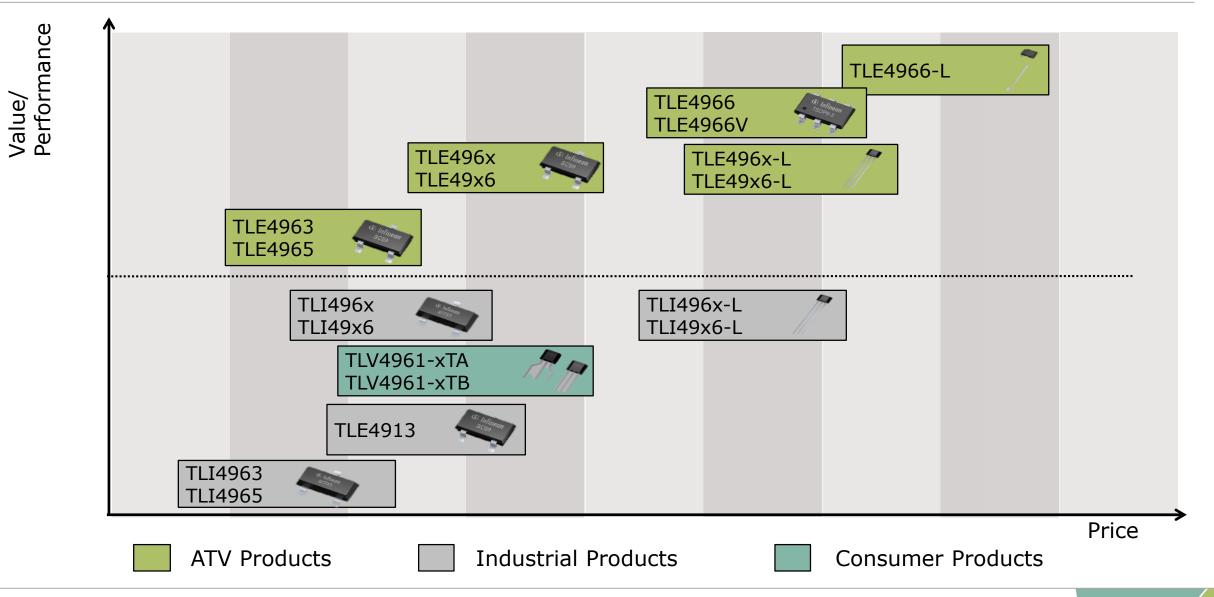




## **Differentiation Hall Switches –**

**Product Families** 







## Competitive advantage by using TLx496x

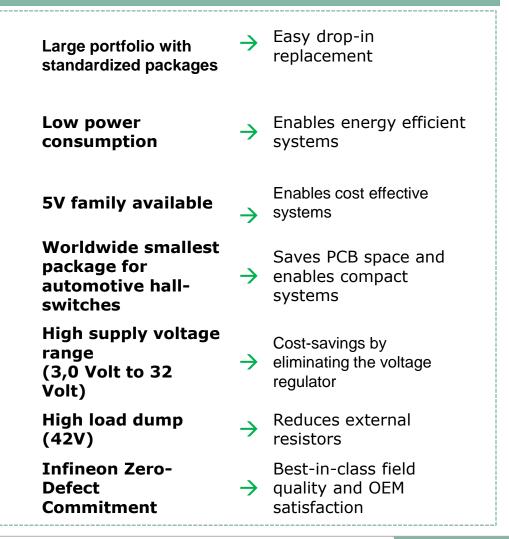


#### Applications



e.g. propulsion motor, suction motor

#### Competitive Advantage



## Value proposition



		Key Features		Key Benefits	Value
e- oment	>	Broad portfolio (thresholds, package)	>	enables easy drop-in replacement.	Replacement allows for flexibility
Pre- development	>	Smallest package PG-SOT23	>	allows for smaller system size.	
	>	Base failure rate report	>	facilitates the design into safety-relevant systems.	System cost reduction
Design-in	>	Online simulation tool	>	accelerates the design-in.	
De	>	Extensive documentation	>	enable best fit customized solutions.	Faster design-in
	>	Lowest power consumption	>	ensure highly energy efficient systems.	Customized support
	>	Excellent stability of magnetic thresholds	>	guarantees high long-term performance.	
Production	>	All Hall switch families in high volume production	>	demonstrate market success and proven in use concept.	Long-term performance
	>	Long product life cycles	>	provides supply security.	End-customer satisfaction
	>	Best in class quality	>	for happy life.	End-customer satisfaction

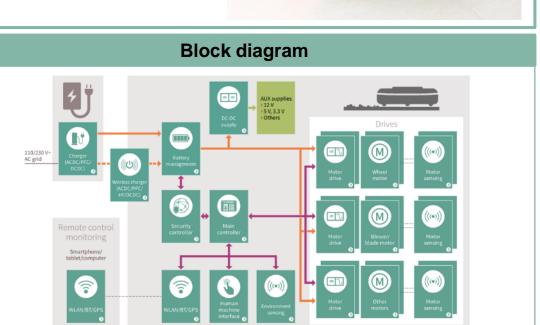
## Success story Vacuum-mop robot – Hall switches

#### **Project description**

- Vacuum-mop robot Application : >
- **BLDC** motor commutation Sub-Application: >
- Customer: German household appliance manufacturer >
- **TLV4968-1TA/TB** Product (s): )
- Competitor(s): Hall Switch Manufacturers >
- Related applications: Lawn mower, wiper robot, ... >

#### Success factors

- 3.0 V to 26.0 V operating supply voltage >
- **Operation from unregulated power supply** >
- Active error compensation (chopping) >
- High stability of magnetic thresholds >
- High ESD performance (4 kV HBM) >
- **Cost-optimized consumer package** > PG-TO92S
- Low current consumption 1.6 mA >
- Operating temperature range from -40 ° C to 125 ° C >



Control COM bus (Ethernet CAN I<sup>2</sup>C SPI

AUX DC-supply (12 V, 5 V, 3.3 V, ...)

Vacuum

cleaner

Design contains further IFX components – such as μC, motor driver, MOSFETs, BMS, etc.

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Power DC-supply (24 V/36 V/48 V/54 V)

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## Magnetic 3D Sensors use case examples for robotics

## **Position detection**

Open/close detection lid, collision detection Position @ charging point



TLI493D-A2B6 TLV493D-A1B6 HMI controls, Joysticks, Jogwheels



TLI493D-A2B6 TLV493D-A1B6



## New 3D Sensors for Industrial Range

#### TLV493D-A1B6

# of Power Modes: 4 Max. Update Frequency: 3,3kHz Magnetic field range: +/- 130mT

#### Typical spec values only

3D Sensing Min. Power Consumption: 7nA Temp-Range: -40°C to +125°C Package: small 6pin SMD package Data resolution: 12bit Interface: I<sup>2</sup>C digital interface



#### TLI493D-A2B6

# of Power Modes: 4 Max. Update Frequency: 7,8kHz <u>Magnetic field range: +/- 160mT</u> <u>Sensor address read back</u> <u>Set to ½ magnetic range</u> Angular mode (x,y read out)

**Includes minimum spec values** 

3D Sensing Min. Power Consumption: 7nA Temp-Range: <u>-40°C to + 105°C</u> Package: small 6pin SMD package Data resolution: 12bit Interface: I<sup>2</sup>C digital interface



#### TLI493D-W2BW

Wake-Up functionality # of Power Modes: 8 Max. Update Frequency: 7,8kHz Magnetic field range: +/- 160mT Initial Start Up Address IDs (0-3) Broader uC compatibility Sensor address read back Set to <sup>1</sup>/<sub>2</sub> magnetic range Angular mode (x,y read out) Test features 3D Sensing Min. Power Consumption: 7nA Temp-Range: -40°C to +125°C Package: WLB-5 (1.13 x 0.93 x 0.59 mm) Data resolution: 12bit Interface: I<sup>2</sup>C digital interface



TLE493D-A1B6	TLE493D-A2B6	TLE493D-W2B6
# of power podes: 4 Max. update frequency: 7,8kHz Magnetic field range: +/- 60mT	# of power modes: 4 Max. update frequency: 7,8kHz Magnetic field range: +/- 160mT Broader uC compatibility Sensor address read back Set to ½ magnetic range Angular mode (x,y read out)	Wake-Up functionality # of power modes: 8 Max. update frequency: 7,8kHz <u>Magnetic field range: +/- 160mT</u> <u>Initial start up address IDs (0-3)</u> <u>Broader uC compatibility</u> <u>Sensor address read back</u> <u>Set to ½ magnetic range</u> Angular mode (x,y read out) Test features
3D sensing Min. power consumption: 7nA Temp-range: -40°C to +125°C Package: Small 6pin SMD package Data resolution: 12bit Interface: I <sup>2</sup> C digital interface	3D sensing Min. power consumption: 7nA Temp-range: -40°C to +125°C Package: small 6pin SMD package Data resolution: 12bit Interface: I <sup>2</sup> C digital interface	3D sensing Min. power consumption: 7nA Temp-range: -40°C to +125°C Package: small 6pin SMD package Data resolution: 12bit Interface: I <sup>2</sup> C digital interface



# Key Features and Benefits, Value Drivers

	Key Features	Key Benefits	Value
>	Bx, By and Bz linear field measurement (available up to $\pm 130$ mT or up to $\pm 160$ mT) X-Y angular measurement mode	<ul> <li>Component reduction due to 3D magnetic measurement principle</li> </ul>	System Cost Reduction Multi-Platform Usage
>	Low current consumption 0.007 µA in <b>power down</b> mode	<ul> <li>Wide application range addressable due to</li> <li>high flexibility</li> <li>Platform adaptability due to device</li> </ul>	Application Robustness
>	10 μA in ultra <b>low power</b> mode	<ul> <li>configurability</li> <li>Disturbance of smaller stray fields are</li> </ul>	Market Competitiveness
>	<ul> <li>12-bit data resolution for each measurement</li> <li>direction plus 10-bit temperature sensor</li> <li>Operating temperature range from -40 ° C up to</li> </ul>	<b>negligible</b> compared to the high magnetic flux measurement range	Greater User-Experience
	125°		Faster Time-to-Market

## Success Story 3D Hall for Robotic Lawn Mower

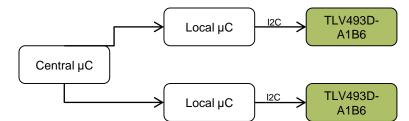


	Project Description		
>	Application :	Lawn mower	
>	Sub-Application:	Collision and lift detection	Sand State
>	Customer:	Major EU OEM for Lawn and Gardening equipment	
>	Product (s):	TLV493D-A1B6 (3D magnetic Hall Sensor)	
>	Competitor(s):	none	
>	Related applications:	Vacuum cleaning robots	

#### **Success Factors**

> TLV493D-A1B6 3D Hall is a perfect fit to detect changes in the relative position between the chassis and the shell of the lawn mower

- > Excellent customer support in close cooperation with our distributor:
  - simulations of the magnetic field
  - provided guidelines for magnet position and selection
  - online simulation tool: Link
- Customer is now evaluating the 3D sensor for other applications such as throttle control and on/off switch
- > Attractive price level compared to existing sensors



#### Explanation

The relative movement of a magnet versus the 3D Hall sensor determines the tilt respectively collision detection in a very reliable way.

Depending on the architecture, 1 or more  $\mu$ Cs are in place. Here, also Infineon XMC<sup>TM</sup>  $\mu$ C can be used. Communication between the  $\mu$ C and the 3D Hall sensor is done via I2C.

### **Block Diagram**

# infineon

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## Angle Sensors use case examples for robotics

iGMR

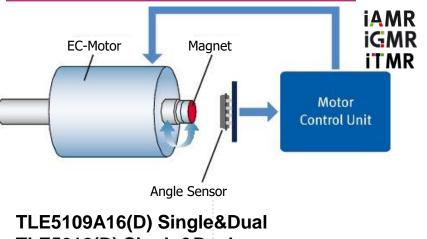
**iTMR** 

## **BLDC Motor Commutation**



TLE5012B(D) Single&Dual TLI5012B Single TLE5014x(D) Single&Dual TLE5501 "Single Dual Die"

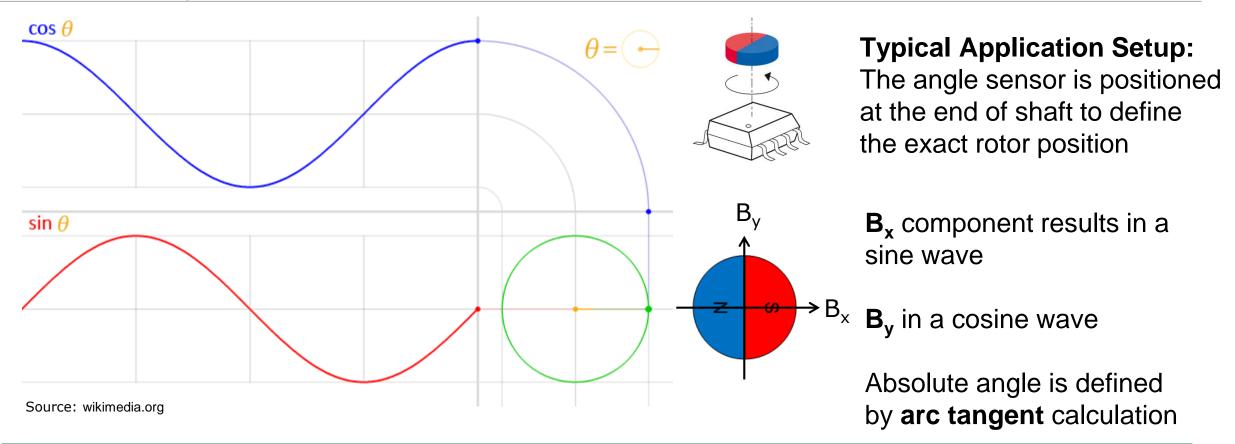
## Encoders



TLE5012(D) Single&Dual TLE5501 "Single Dual Die"



## Hall effect angle sensors for BLDC continuous commutation



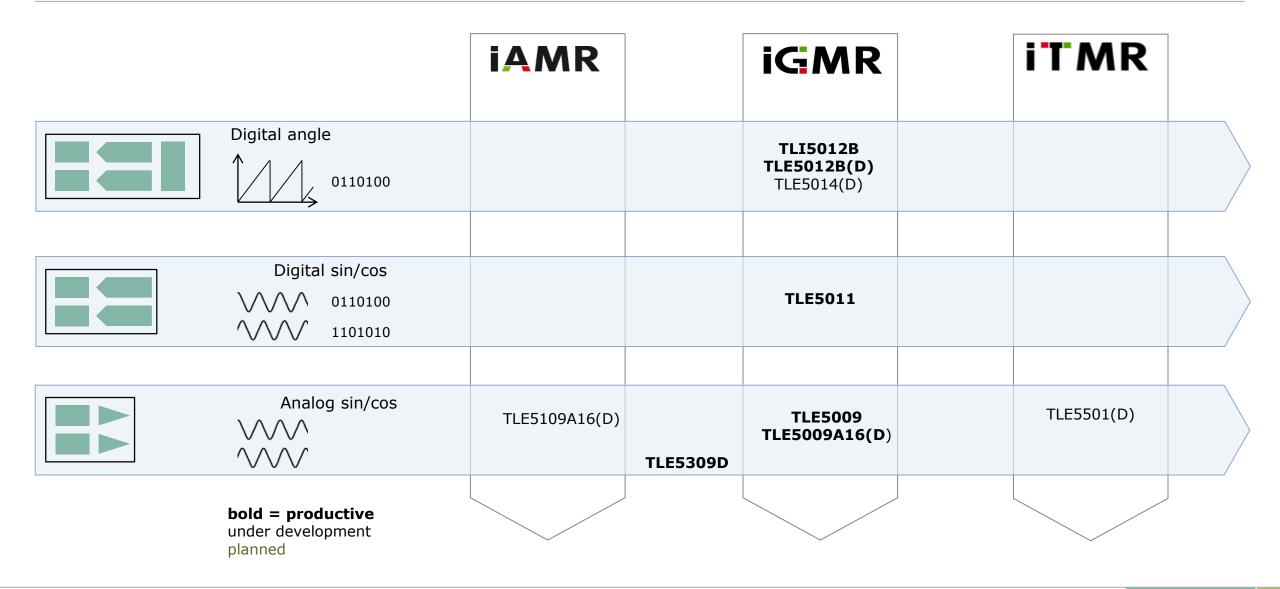
### **Application Benefits for Customers**

- Accurate positioning of the motor (e.g. servo)
- Very Accurate rotor position detection
- Very smooth and efficient commutation

- > Improved energy efficiency and longer battery life
- > Higher torque, smaller motor and reduced weight



## An expanding Angle Sensor product portfolio...





# TLI5012B E1000: 360<sup>0</sup> Digital Angle Sensor for industrial applications





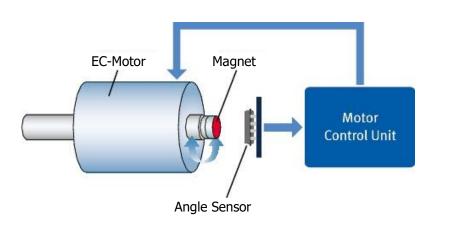
### Highlights

- Integrated angle calculation
- Incremental Interface (IIF), SPI with 8Mbit/s
- ≤1,9° angle error over temp. / lifetime
- Integrated giant magneto resistance (iGMR) based angle sensor
- **15bit** representation of **absolute angle value on output** (resolution of 0.01°)
- Bi-directional SSC interface (~8Mbit/s)
- Suitable: Bus mode operation of multiple sensors possible with SPC



TLE5012B(D) – Single and Dual Sensor Digital Angle Sensor with Autocalibration

Suitable for rotor position sensing with multiple interface options



#### **Highlights**

- Integrated angle calculation
- Selectable interfaces (PWM, IIF, SPC, SPI, HSM)
- Integrated giant magneto resistance (iGMR) based angle sensor
- **15bit** representation of **absolute angle value on output** (resolution of 0.01°)
- **Bi-directional SSC interface** (~8Mbit/s)
  - Suitable: Bus mode operation of multiple sensors possible with SPC

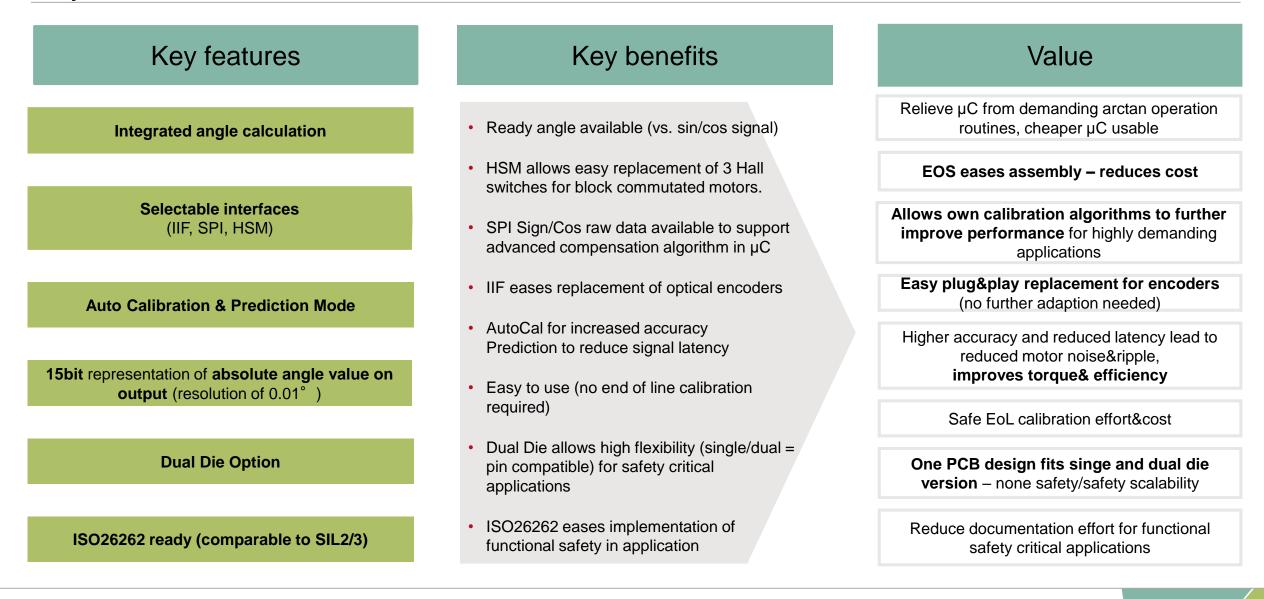


**iGMR** 



# TLI5012B E1000/TLE5012B E1000 Key features and benefits





TLE5009A16(D) – Single and Dual Sensor Analog Angle Sensor with highest accuracy

**Excellent for highly dynamic** applications



#### **Highlights**

- TLE5009 chip on improved package
- Higher accuracy thanks negligible hysteresis error
- Same package (PG-TDSO-16) used for the single and dual sensor versions
- Fast output & short delay time (<9µs)
- With and without temperature compensation
- Very high angle accuracy (typ. 0.5° overall angle error)
- Safety manual available

## **Product Information**

- Packages: PG-TDSO-16 )
- Tape & reel (2.5k)
- In production >

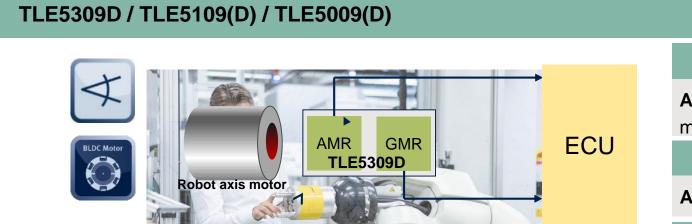




**iGMR** 

# TLE5x09D Analog Rotor Position Sensors





# igmr iamr

## TLE5009D:

**ASIL-D capability** for even and uneven pole pair motor

#### TLE5109D:

ASIL-D capability for even pole pair motor

#### TLE5309D:

**ASIL-D capability** for even and uneven pole pair motor and integrated **Diversity** (AMR+GMR)

### **TLE5x09D Customer Benefits:**

- Supports SIL and up to ASIL D on system level for motor commutation
- > Diverse technology -> beneficial to functional safety
- > Fast analog Sin/Cos output

- > Short propagation delay: 9 µs, supports fast rotation speeds
- Fast power-on: < 100 µs, for low power consumption in turncounter mode

# TLE5109A16(D) Key features and benefits

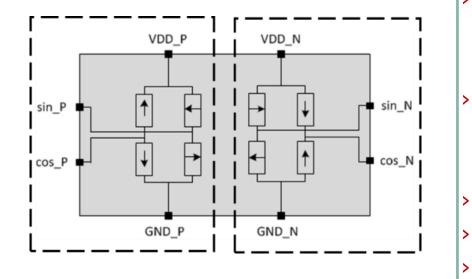


Key features	Key benefits	Value
Highest angle accuracy: typ. only 0.1° overall angle error		Enabling <b>ultra-precise</b> angle measurement
Best in-class angle error of only 0.2° typ. at 1020mT	<ul> <li>Highest Angle Accuracy</li> <li>Best in class Accuracy at low magnetic</li> </ul>	System Cost Benefit: enabling cost-efficient systems due to use of less powerful magnets
Broad magnetic field range 10mT>500mT	<ul><li>fields</li><li>Widest magnetic field range</li></ul>	Right Fit for Systems with <b>lowest to highest</b> magnetic fields
Best-in-class fast start-up time of only 4070 us	Best-in-Class reaction time	Perfect for for high speed & high availability
<b>Identical pin-configuration and interfaces</b> for all TLE5x09	<ul> <li>Quick &amp; easy product version interchange of all TLE5x09</li> <li>Optimized for both 3.3 V and 5 V supply voltage</li> </ul>	Increased <b>design-in flexibility</b> and <b>lower</b> <b>design-in effort</b>
Product versions for <b>3.3V</b> as well as <b>5V supply</b> <b>voltage</b>	<ul> <li>Safety Manual on Request: Minimizing Customer Safety Documentation Efforts</li> </ul>	Ready for <b>3.3V as well as 5V</b>
<b>Ready for ISO26262</b> , targeting ASIL D (dual die)		Ready for Industrial and Automotive Safety

# TLE5501 Dual Channel TMR Bridge Angle Sensor



## Redundant analog angle sensing



## Highlights

- Precise analog rotation sensing
  - > Typ. angle error ~ 1.0 ° (over Temperature & lifetime)
  - > Add. error reduction by external SW-based compensation methods
- Designed for Safety:
  - > 2 independent dual channel sensors
  - > Development according ASIL-D
- Supply current: ~2mA
- Magnetic field range (20mT to 100mT)
- > DSO8 for single sensor  $\rightarrow$  Grade 0

## **Product Information**

- > SMD package (DSO-8)
- > QM and ASIL-D compliant versions
- > In production





## TLE5501 E0001 Key features and benefits

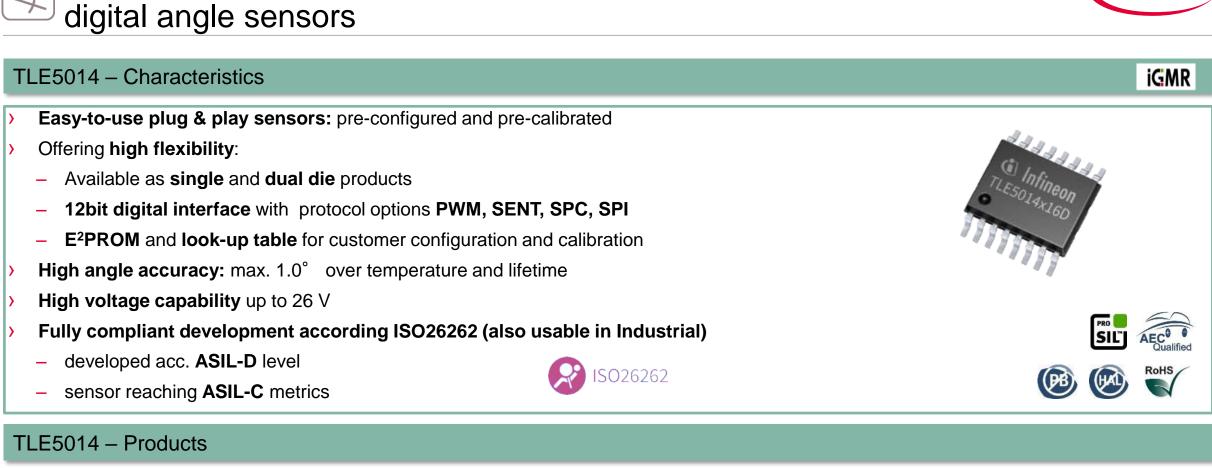


		Value
nfineon TMR technology's high sensing sensitivity Infineon TMR technology's very low	<ul> <li>no internal amplifier needed</li> </ul>	Reduced system costs
Pin-Compatible to the established TLE5009	<ul> <li>&gt; reducing external calibration and compensation efforts</li> <li>&gt; cost-efficient drop-in for applications using the pin-compatible established Infineon TLE5009</li> <li>&gt; Very low current consumption</li> <li>&gt; Perfect fit for precise rotation sensing</li> </ul>	Highest efficiency and power density
TLE5501 supply current ~2mA		Highest Precision Rotation Measurements
Typ. angle error ~ 1.0 ° over the whole temperature & lifetime Automotive Qualification and Grade-0		Ready for harsh application environments

## TLE5501 E0002 Key features and benefits



Key features	Key benefits	Value
World record: reaching ASIL D with just one single sensor chip ISO26262-compliant development ASIL D,	<ul> <li>ASIL D with one chip only: reducing component count, system complexity and thus system costs</li> <li>Functional Safety Documentation acc.</li> </ul>	Realizing the highest Functional Safety Level ASIL D at I lowest system complexity I lowest component count I lower system cost
Infineon TMR technology's high sensing sensitivity	<ul> <li>&gt; Functional Safety Documentation acc. ISO26262 available</li> <li>&gt; no internal amplifier needed</li> </ul>	Minimizing Customer Safety Documentation
Very low temperature drift Low supply current ~2mA	<ul> <li>reducing external calibration and compensation efforts</li> <li>Very low current consumption</li> </ul>	Efforts due to full product safety documentation available
Typ. angle error ~ 1.0 °	<ul> <li>Perfect fit for precise rotation sensing</li> </ul>	Highest precision rotation measurements
Grade-0 package		Ready for harsh application environments



**TLE5014** 

C16

Single die

**TLE5014** 

C16D

Dual die

SPC

**TLE5014** 

P16

Single die

**TLE5014** 

S16

Single die

**TLE5014** 

S16D

Dual die

SENT

**TLE5014** 

**SP16** 

Single die

**TLE5014** 

P16D

Dual die

PWM

**NEW - IN PRODUCTION** 

**TLE5014** 

SP16D

Dual die

SPI

# Success Story Service robots

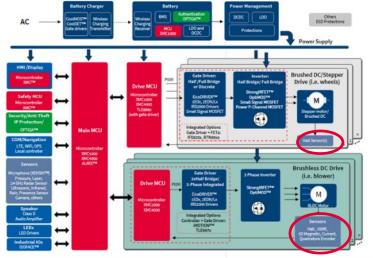


		Project Description	
>	Application :	High Value Toy Robots, Collaborative Service Robots	
>	Sub-Application:	BLDC Rotor Position detection for var. joints (arms, head, legs)	Here a second se
>	Customer:	Chinese Robots OEM	
>	Product (s):	TLI5012B E1000 (iGMR Angle Sensor)	
>	Competitor(s):	Korean Competitor	I PI
>	Related applications:	Industrial Robots	50

#### **Success Factors**

- Digital SPI Interface provides a ready to use angle value to 8 bits MCU
- Highlight iGMR benefit to get high reliability.
- > Excellent customer support in close cooperation with distributor:
  - > simulations of the magnetic field
  - provided guidelines for magnet position and selection
  - > online simulation tool: Link
- > Close cooperation with Value Added Reseller
- Customer intimacy and Strong design support of Value Added Reseller
- Bundle offer with other components, e,g, MOSFET possible





Contact: Jürgen Mann, creation date August 2018

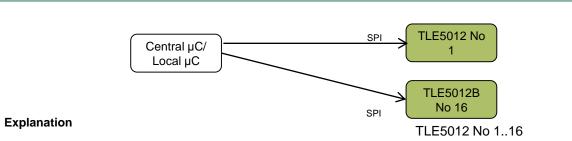
# Success Story Manufacturing Robot– angle sensor



	Project Description			
>	Application :	Industrial Robot		
>	Sub-Application:	Angle detection of Robot arm		
>	Customer:	Major Japanese manufacturer of Automation equipment		
>	Product (s):	16 x TLE5012B per unit (Angle Sensor)		
>	Competitor(s):	n/a		
>	Related applications:	Collaborative Robots, Industrial Robots		

#### **Success Factors**

- High Sensor accuracy required for exact positioning
- Autocal enables easy Start Up
- Cost efficient
- > Different interfaces supported (SPI,SENT)
- We supported the customer with simulations of the magnetic field and provided guidelines for magnet position and selection. See also online simulation tool: <u>Link</u>
- Close cooperation with our distributor by technical Q&A.



**Block Diagram** 

TLE5012 measures precisely the angle of a robot arm movement 16 degrees of freedom are served by 16 sensors Communication between the  $\mu$ C and the angle sensor is done via SPI.

Contact: Jürgen Mann, creation date August 2018

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## **Motor Torque Control**

- > Motor Torque Control
- > In-wheel motor
- > Servos
- > Overcurrent Detection



TLI4971 TLE4971 TLE4972

## **Charging Devices**

- > EV-DC-Charger
- > Onboard Charger
- > DC/DC converter



TLI4971 TLE4971 TLE4972

## **Circuit Breaker (smart fuse)**



TLI4971 TLE4972



# TLx4971 Family – Industrial current sensor summary

	and the second s	Key features	Key value
Q	Multiple Options	The TLx4971 offers <b>broad flexibility</b> as many settings can be optimized by customers in the application. Additionally pre-programmed devices are available	8 different variants each 120A, 75A, 50A and 25A (UL and non-UL)
	Application range	A bandwidth of 240kHz, the intrinsic linearity and the very low insertion resistance of 220 $\mu\Omega$ and less than 1nH inductance allows a wide range applications, in special GaN and SiC applications	Wide range of applications
	System compatibility	Stray field robust design with differential measurement of magnetic field allows accurate measurement with parallel or multiple current rails	Optimized for <b>parallel</b> <b>measurement</b> e.g. multiple phases
	Cost optimization	Reduced BOM cost due to two integrated OCD (Over- Current Detection) pins with less than 1µs reaction time and a small 8x8mm power package	Lower costs due to less external components and small package size
	Robust design	Enables galvanic isolated measurement for high voltage and high current applications without heat sink due to the superior thermal heat dissipation	Galvanic isolation plus outstanding thermal performance

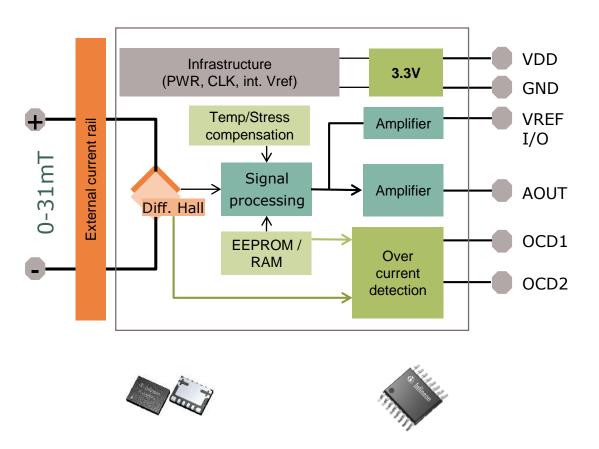


# TLE4972 - Infineon current sensor optimized for drives

**Product features** 

- Measurement range 0 to 31mT (0A to 2kA) enabling large measurement range
- > Fast overcurrent detection output OCD
- Analog output
- High bandwidth (typ. 210kHz) for fast measurement
- > 3.3V supply voltage
- > High accuracy over temperature & lifetime
- Intrinsic stray-field robustness through differential measurement
- > ISO26262 complaint development
  - Component rating: ASIL B

Block diagram & packages





# XENSIV<sup>™</sup> TLE4972 – high precision coreless current sensor

Key features	Key benefits	Value
Core-less magnetic current sensor with wide measurement range up to 2kA	<ul> <li>No hysteresis</li> </ul>	High performance at minimal space
	<ul> <li>Stray field immunity</li> </ul>	
Typical bandwidth of 210kHz Overcurrent detection below 1µs	<ul> <li>&gt; Overload capability</li> <li>&gt; Very accurate measurement over temperature &amp; lifetime</li> </ul>	Ideal for platform designs
Programmable gain and overcurrent thresholds	<ul> <li>Protection capability for fast switching power technologies (e.g. SiC)</li> </ul>	Less external components reduce cost
	<ul> <li>Support for applications with high ASIL rating</li> </ul>	
ISO 26262 compliant development for safety requirements up to ASIL B	<ul> <li>Very low power dissipation</li> </ul>	Reduces design risk



## **Project Description**

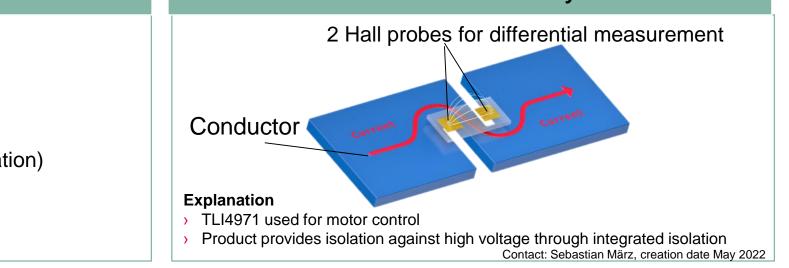
- > Application: **Robot**
- > Sub-Application: Servo Drive
- > Customer: Major OEM for industrial robots
- Product (s): TLI4971-A050T5-U-E0001 current sensor

**Success Factors** 

Competitor(s): various



### **Product functionality**



- > Low insertion resistance
- Low insertion inductance
- > Thermal performance (superior heat dissipation)
- Analog out

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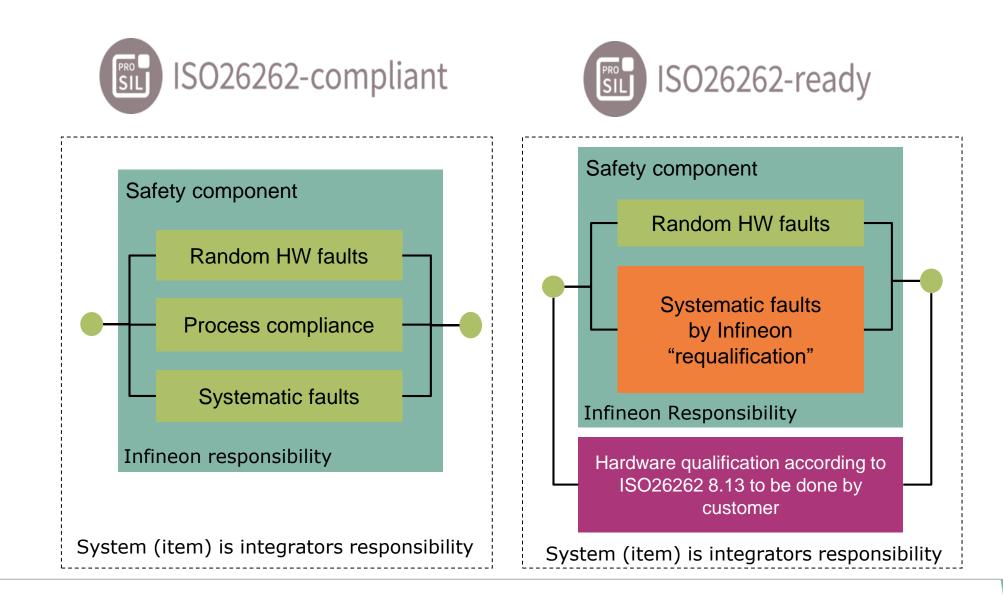


## PRO-SIL<sup>™</sup> as Infineon brand for automotive safety since 2017





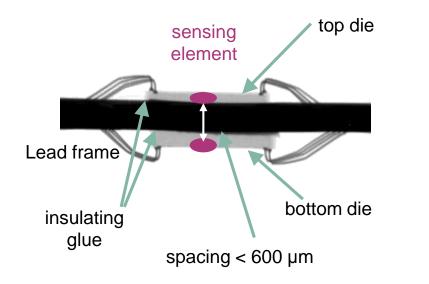
## PRO-SIL<sup>™</sup> use in automotive



# Infineon's dual dies support high reliable or safety critical robotic applications – interacting with human beings



Angle Sensors Products: dual dies TLE5x09D, TLE5012BD, TLE5014D



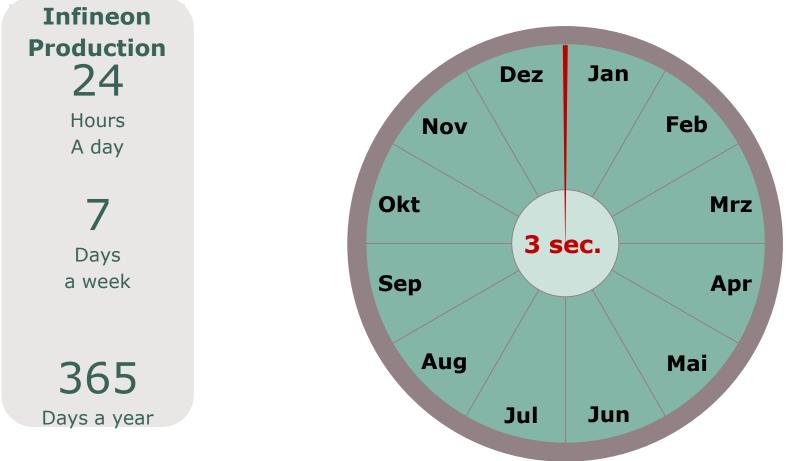
### **Dual die advantages**

- > Separate power supply & separate signal outputs
- > Electrically independent with galvanic isolation
- > Top-bottom configuration **simplifies magnet design**
- > **Same footprint** for single and dual sensor versions
- > Redundancy & diversity to support **ASIL D systems**
- Diagnostic & safety mechanisms for limp-home functionality and safe emergency shutdown



# Infineon XENSIV<sup>™</sup> Position & Current Sensors: Premium Quality Servíce for Automotive Systems





...the clock ticks 31.536.000 seconds per year....

We are able to deliver ZERO DEFECT position sensors for all but 3 sec last year.

# infineon

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## We support our customers – along their complete 'journey'!

		Support					
	Awareness (notice)	Considerati (learn)	on Compariso (evaluate)		er Prototyping (justify)	Purchase (use)	After Sales (get help)
General		DS / Manuals		Samples	(FuSa)	Delivery capability ha	FAR ndlig
Marketing	Webpage / press / article / Fairs / Vid Demos /	ads / white paper / eos / Trainings /		Online ordering		Access to supply (direct / distis / catalog	ue)
Design Support:		'Individual' technical	support / TAC / FAE/	SAE/ Q&A/PDH/ESP	/ Partner / …		
Electric		Simulation/ App-Note Videos / 2Go Kits	es/	2Go Kits	PCB-Data	Programmer	
• SW/FW			Easy-2-Use Example codes / LL	.D	LLD		
Magnets		Magnetic Simulation	/ Recommendation	Magnet supply files	3D Print		
Mechanics			Mechanical extension	on	3D Print files Over-molding		



## Competitive advantage by using Infineon XENSIV<sup>™</sup> Sensors

Hall Switches	Compet	titive <i>i</i>	Advantage	3D magnetic			Cor	npetitive	e Advantage
TLx496x	Large portfolio with standardized packages	<i>→</i>	Easy drop-in replacement	TLx493D-AxB6 TLI493D-WxBW	Wake Up, Ultra Iow power concept	÷		ed battery r battery size	untime in application/
(i) Infineon sorza	Low power consumption	$\rightarrow$	Enables energy efficient systems		Accurate 3D magnetic measure- ment	$\rightarrow$			• XY matching drift ) etup ->overall system cost reduction
	5V family available	$\rightarrow$	Enables cost effective systems	<ul> <li>Consumer</li> <li>Industry</li> </ul>	Tiny WLB Package 1.13x0.93x0.59	$\rightarrow$	package manufa		h flexibility in design and
	Small SMD and package + Leaded options	$\rightarrow$	Saves PCB space - enables compact systems, flexibility	Angle Sensors	mm		Cor	npetitive	e Advantage
	High supply voltage range (3,0 Volt to 32 Volt)	$\rightarrow$	Cost-savings by eliminating the voltage regulator	TLx5012 TLE5x01/09	Broad portfo Digital	lio Ana	alog/	<i>→</i>	Right product for almost any application and budget
Industry Consumer	High load dump (42V)	$\rightarrow$	Reduces external resistors						
Automotive Hall Switches and Hall Latches available	Infineon Zero- Defect Commitment	$\rightarrow$	Best-in-class field quality and OEM satisfaction	<ul><li>Consumer</li><li>Industry</li></ul>	Accurate rot detection	or posi	tion	$\rightarrow$	High efficiency, silent run, controlled torque

Large amount DI Support material available (ANs, SW, Simulation, Kits&Boards) -> Ease of design in, faster time to market

# Infineon provides 5 pillars to support rapid time-2-market from a customer perspective



#### Documentation

- > Datasheets, product briefs, user manuals
- > Updated product presentations

- Product Presentation		1000
82 Mag codSector Hodard Heart Izán (2008 É → 0600           81,30 (2006 12:05) (pro: 12:0400	Angle & Remain	-
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### **Application Notes**

## > Anti-Tampering

- Joystick 3D Hall for Multifunction knob
- 3D Hall for Gearstick
- > 3D Hall for linear Movement
- > 3D Hall for Angle
- measurement
- > ... and more ...

#### **Online Simulation Tools**

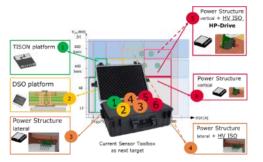
Several basic configurations available, and more to come



## Sensing Toolboxes

- Sensing toolbox for shaft sensing (end-of-shaft, integrated end-of-shaft) available
- Sensing toolbox for current sensing in work right now
- > Main purpose: adapt fast to dedicated application





## Fast Evaluation Tools

- > Sensor-2-go kit for 3D Hall sensors incl. extensions
- > Sensor-2-go kit for speed sensor & current sensor
- > Shield2Go for 3D and Current sensors

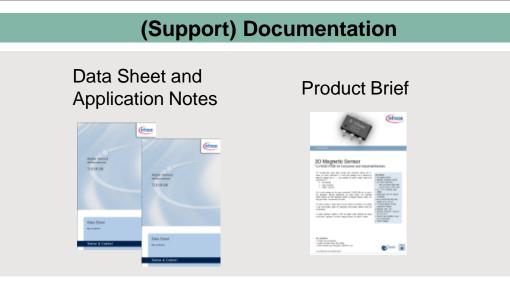






# Infineon tools, documentations, support and programmers - for easy and fast design





Support



#### **Production Programmer**

> End of Line Programmer for use in production





- > Online simulations for
- Recommendations for magnets and module assembly





# - for all sensor product families

	K	ey Features	Ke	ey Benefits	Value
development	>	Broad product and technology portfolio (Hall, iGMR, iAMR, iTMR, package)	>	enables easy drop-in replacement.	Replacement allows for flexibility and supply stability
deve	>	Smallest package PG-SOT23, WLB	>	allows for smaller system size.	
. <mark>드</mark>	>	Base failure rate report, SASR, safety manuals	>	facilitates the design into safety- relevant systems.	Reduce system cost, reduction
Design-in	>	Online simulation tool	>	accelerates the design-in.	
	>	Extensive documentation	>	enable best fit customized solutions.	Faster design-in
	>	Lowest power consumption	>	ensure highly energy efficient systems.	Customized support
_	>	Excellent stability of magnetic thresholds	>	guarantees high long-term performance.	
Production	>	All product families in high volume production	>	demonstrate market success and proven in use concept.	Long-term performance
	>	Long product life cycles	>	provides supply security.	
	>	Best in class quality	>	for hassle-free operation over	End-customer satisfaction

lifetime.





Infineon – market leader in Automotive magnetic sensors – provides more than one million sensors per day to the automotive and industrial market.



Infineon provides magnetic speed sensors, magnetic position sensors, pressure sensors, radar, Wireless Control and TOF to the market



 As a broadliner, Infineon is the sensor supplier with the broadest magnetic sensor portfolio in the market



 As experienced supplier, we sold more than five billion integrated sensors in the last 14 years looking back to over 40 years experience in sensor design and production.

# Technology/market solution Quick links







# Part of your life. Part of tomorrow.



#	Product Group	Sales Name	Ordering Code	
1	Hall Switches	TLE4966_MS2GO	SP005406992	
2		TLE5012B_E1000_MS2GO	SP002133956	
3	Angla	TLE5012B_E5000_MS2GO	SP002133964	
4	Angle	TLE5012B_E9000_MS2GO	SP002133968	
5		TLI5012B_E1000_MS2GO	SP002133960	
6		TLE493D-P2B6MS2GO	SP005571233	
7	3D Hall	TLE493D-W2B6_MS2GO	SP001707578	
8		TLV493D-A1B6_MS2GO	SP001707574	
9	Current	TLI4971_MS2GO	SP005345474	
10	Speed	TLE4922_MS2GO	SP003029974	
11		KP215F1701-PS2GO-KIT	SP002676652	
12		KP229E3518-PS2GO-KIT	SP002676656	
13	MAP/BAP	KP236-PS2GO-KIT	SP002676664	
14		KP254-PS2GO-KIT	SP002676660	
15		KP275-PS2GO-KIT	SP002676648	
16	Miaranhana	EVAL_IM69D130_FLEXKIT	SP005537489	
17	Microphone	EVAL_IM67D120_FLEXKIT	SP005560671	



## XENSIV<sup>™</sup> Add ons portfolio overview



# Check out for adjustable Add on 3D printing files: <u>https://www.infineon.com/sensors-2go</u>

#	Product Group	Sales Name	Ordering Code	
1	Hall Switches	OPENCLOSE2GOHS	SP005544849	and the second
2	Angle	ROTATE KNOB ANGLE 2GO	SP002441192	
3		ROTATE KNOB 3D 2 GO KIT	SP001504602	
4		OUT OF SHAFT FOR 3D 2 GO	SP003475178	
5		JOYSTICK FOR 3D 2 GO KIT	SP001491834	
6		LINEAR-SLIDER 2GO	SP002043034	
7		DIR_INDICATOR2GO	SP005350196	
8	3D Hall	POWER_DRILL2GO	SP005350194	
9		MINI_CONTROL2GO	SP005350192	
10		PLAY2GO FOR 3D 2 GO KIT	Will come soon!	
11		LINEAR SPINDLE MOVEMENT FOR 3D 2 GO	Will come soon!	
12		CONTACTLESS SWITCH ARRAY FOR 3D 2GO	Self-services → Adjustable printing files available for download	