## Switching Tomorrow

## 

## Agenda

- Microswitches / Encoder

Oliver Kluj (Technical Director knitter-switch)

- Input Systems

Yingying Liu-Wildner (Product Manager Input Systems)

## Knnititer-switch

## Mrmifillermsmaitcla

Techtalk meets Biotechnology

Micro switches and Encoders

November 09, 2021, Oliver Kluj


## Mnnititer-switch

## Agenda

- Microswitches - overview
- Encoder - overview



## Micro switches - AKA snap action switches

- A kind of switches usually not operated by man.
- Main application is detection of presence or correct position of parts, e. g.
- Door contact in microwave ovens. When the door is opened, the magnetron is automatically switched off - radiation is no longer generated.
- Tamper contact - Manipulation on casings lead to „alert" or is switching off the power supply to protect the operator.


## How to define a micro-switch

- Rating:

Typical voltages: signals, e. g. 3.3 V , mains, e. g. 230 V AC
Typical currents: battery powered: $\mu \mathrm{A}$ or mA, mains: 6 to 26 A

- Life:

Tamper contact: no special requirements
Tooling machines: up to 1000000 cycles

- Sealing:

Indoor or simple application: no sealing
Outdoor, Instruments: up to IP67

- Others:
temperature, mounting space, connection/wires, ...


## Appearance


knitter-switch

## Series

## DM-VMG

Case length 28 mm
Life: 1000000 cycles
Silver alloy contacts, optionally gold No additional sealing
Temperature limit up to $125^{\circ} \mathrm{C}$


Most powerful model: up to 26 A @ 250 V AC
Quick-connect tabs, PCB-pins or solder-lugs

## Series

## DM-SMG

Case length: 22 mm
Rating up to $10 \mathrm{~A} @ 250 \mathrm{~V}$ AC
Life: 1000000 cycles
Silver alloy contacts, optionally gold


No additional sealing
Temperature limit up to $125^{\circ} \mathrm{C}$
Quick-connect tabs, PCB-pinsor solder-lugs

## Series

## DM-SWG

Case length 20 mm
Rating up to 6 A @ 250 V AC
Life: 500000 cycles
Silver alloy contacts, optionally gold


IP67 sealing / works after 30 min stay in 1 m water depth
Temperature limit up to $120^{\circ} \mathrm{C}$
Quick-connect tabs, PCB-pins, solder-lugs or flying leads

## Series

## DM-DW

Case length 15 mm
Rating up to $0.1 \mathrm{~A} @ 125 \mathrm{~V}$ AC
DC rating 3 A @ 12 V / Life: 500000 cycles
Silver alloy contacts, optionally gold


IP67 sealing / works after 30 min stay in 1 m water depth
Temperature limit up to $85^{\circ} \mathrm{C}$
PCB-pins or solder-lugs or flying leads

## Series

## DM-DM

Case length 13 mm
Rating up to 3 A @ 125 V AC
Life: 1000000 cycles
Silver alloy contacts, optionally gold


No additional sealing
Temperature limit up to $85^{\circ} \mathrm{C}$
PCB-pins or solder-lugs

## Series

## DM-SSM

Case length 8mm
Rating up to 0.5 A @ 30 V AC
Life: 300000 cycles
Silver alloy contacts, optionally gold
No additional sealing
Temperature limit up to $85^{\circ} \mathrm{C}$
PCB-pins

## Encoder

A kind of „rotary" switch, providing a pulse sequence as long as the shaft is turning.


Main application is menu scrolling, setting of data and similar, e. g.

Heating controller
Volume control in radios


## How to define an encoder

- Resolution:
number of pulses per $360^{\circ}$ turn, number of detents (can even be 0)
- Principle:

Mechanical - cost efficient, limited life, passive
Optical - long life (contactless), active
Magnetical - long life (contactless), high resolution, active

- Others:

Illumination, with Pushbutton or not, Size, Sealing,
Temperature,...

## Appearance


knitter-switch

## Series

MER/MERS/MERP/MERPS 9, 10, 11, 12, 23, ...
Mechanical Encoders in different sizes:

- Up to 24 pulses per turn
- Up to 30 detents per turn
- Life up to 100000 cycles

Options (selection):

- Illumination (clear plastic shaft)
- round or hollow shaft
- Pushbutton, travel 0.5 mm or 1.5 mm

- Shaft length, mounting thread, sealing


## Series

MEOP 14, 19
Optical Encoders for 3.3 or 5 V supply Up to 24 pulses and detents per turn Life up to 1000000 ccles

Options (selection):

- round metal or plastic shaft
- Pushbutton, travel 0.3 mm or 1 mm
- Integrated pulse former (Schmitt trigger)
- Connection by pin header or wires


## Series

## MEHA 14

HALL Encoders for 3.3 or 5 V supply Up to 512 pulses per turn Life up to 1000000 cycles


Options (selection):

- Shaft diameter/length/shape
- Pushbutton
- Binary or Gray-Code output
- Connection by pin header or wires


## Series

## MAOP 20, 26

Optical Encoders for 3.3 or 5 V supply Absolute encoder for 12, 16 or 32 positions
 Life up to 1000000 ccles

Options (selection):

- Shaft diameter/length/shape
- Pushbutton
- Binary or Gray-Code output
- Connection by pin header or wires


## 

Techtalk meets Biotechnology

Input Systems

November 09, 2021,
Yingying Liu-Wildner


## Input systems



Knnitter-switch

# The input systems product group includes 

- Graphic overlay without switching function
- Membranes
- Silicone rubber keypad
- Capacitive touch foils


## Knnititer-swifch

## Advantages

- Space saving
- Back-printing of the film for a robust, individual design
- Individual tactility
- Dustproof and water resistant
- Easy to clean
- Long life-time cycles



## Medical Projects

Graphic overlay without switching function

Application: Patient Phone in hospital

Product: YFT EM MEDISET 009921


## Knnititer-swifch

## Medical Projects

Membrane

Application: Patient Phone
Product: YFT EM MEDISET6 20


## Agriculture / Smart Farming Project

Membrane

Application: Cow feeding machine

Product: YFT RU FO 1999D 19


## Medical Projects

Application: Blood lactate meter

Product: YSS SEN LS40 17



## Knmitter-switch

## Medical Projects

Application: Hospital bed control

Product: YFT STM 5B6L 21

5 Tasten, mit Metall Dom, Prägung auf $15 \times 15 \mathrm{~mm}$ (dunkelgraue Fläche)


6 LEDs, Farbe: gelb oder orange


Knnitter-swifch

## Medical Projects

Application: Control for heated stretcher
Product: YFT SCD 1B4L4 21


## Knnit?

## Medical Projects

Application: Medical manicure and pedicure equipment

## Products: YFT UNI 5012321



## Medical Projects

Membrane

Application: Negative preasure pump

## Product: YFT RU ASK OL1C 21



Knnitter-swifch

## Medical Projects

Capacitive touch foil

## YFT PRE HOSPI DE 11 Touch Keyboard for hospital



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## Thank you very much for your attention!

## Knnititer-smitch

